



**Sector:** Pharmaceutical  
**Client:** Accord-UK Ltd  
**Scope of Works:** Mechanical and Electrical Installation  
**Contract Value:** £1.3m

Accord Healthcare is a global pharmaceutical company developing and manufacturing products to over 70 worldwide markets and is the largest UK supplier of generic medicines. Over 10% of the UK's generic medicines are manufactured at the Barnstaple site.

Since 2017 we have completed a number of challenging and complex projects having a total value of circa £1.3m. These works will greatly improve energy efficiency of the building services systems which support the Research & Development and production facilities.



Projects include part of the site wide process steam pipework replacement, chilled water system rationalisation including chilled water pipework and chiller installations, new air handling units, new ventilation systems, associated BMS controls and electrical services. These works have been completed in plantrooms, at roof level and in the manufacturing areas.

Planning and programming has been crucial throughout to minimise the impact of the works on the manufacturing facility and to meet agreed timescales. This involved completing essential works during agreed plant shutdown periods, often at weekends. Maintaining a very high quality of installation was essential to meet the client's specific procedures and protocols and to allow client Validation and Quality Assurance to be completed. Installations were carried out to comply with Good Manufacturing Practices.

Crucial to the success of these projects is the close working relationship the experienced Totus team have developed with the client and their design consultants.

**Services Provided:**

- Electrical Services
- Chilled Water and Installation of Chillers
- Steam and Condensate
- Ventilation and Air Handling Units
- BMS Automatic Controls
- Air Conditioning
- Builderswork
- Structural Steelwork
- Crane Lifts